



Installation and Operation Manual MagTek © 2015. All rights reserved. August 2015

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Warranty

Refer to the warranty notice supplied with your device for warranty terms and conditions and limitations.

Environmental information

MagTek is committed to helping the environment by reducing the energy consumption of its products.

Recycling of end-of-life products

The manufacture of the equipment that you have purchased required the extraction and use of natural resources. It may contain materials that are hazardous to health and the environment.

To prevent the dispersal of such materials into our environment and reduce the pressure on our natural resources, we recommend that you use existing collection systems. These systems will appropriately re-use or recycle most of the materials in your end-of-life equipment.



The crossed-out bin symbol on your device is a reminder to use these systems.

About MagTek

Since 1972, MagTek has been a leading manufacturer of electronic devices and systems for the reliable issuance, reading, transmission and security of cards, checks, PINs and other identification documents. Leading with innovation and engineering excellence, MagTek is known for quality and dependability. Its products include secure card reader authenticators, small document scanners, PIN pads and card personalization and issuance systems. These products are used worldwide by financial institutions, retailers, hotels, law enforcement agencies and other organizations to provide secure and efficient electronic payment and identification transactions.

Today, MagTek continues to innovate with the development of a new generation of Protection Services secured by the MagneSafe™ Security Architecture. By leveraging strong encryption, secure tokenization, real-time authentication and dynamic transaction data, MagneSafe products enable users to assess and validate the trustworthiness of credentials used for online identification, payment processing and other high-value electronic transactions.

SUPPORT

Located in Minneapolis, MagTek Support Services provides first level technical support for all MagTek products. Please contact one of our Representatives at 651-415-6800. Please have the product part number or serial number available.



About your new device

Thank you for choosing a MagTek device.

Using your new device, you will be able to create a wide variety of high-quality cards and badges which can be printed in various thicknesses, colors and styles. This device uses consumables and accessories available from MagTek.

Getting started

The purpose of this user guide is to guide you, step by step, through your device and how it works.

Contents

As with all MagTek products, a great deal of care has been taken over this manual. Should you find an error, however, please let us know by emailing us at <u>marketing@MagTek.com</u>.

Icons

The following icons are used in this manual to highlight important information:



Information providing further details or depth about certain points in the main text.

Indicates that failing to take the recommended action is liable to damage your device.



This symbol indicates that a video showing the procedure is available on the www.MagTek.com website and clicking on it takes you straight to on-line help.

Getting started

1-1 Unpacking

The device is shipped in special packaging designed to prevent any damage in transit. If you notice any visible damage, do not hesitate to contact the shipper and immediately inform MagTek Support Services, which will tell you the procedure to follow. Please maintain packaging.



You will be asked for the full original packaging (outer box, inner wedges and protective bags) in the event that the device is returned. If the device is returned without its original packaging and components are damaged in transit, these components will no longer be covered by the warranty. You will be charged for new packaging for shipping the device back to you.

Accessories supplied with your device:

- Power supply unit SWITCHBOX Type F10723-A or CWT Type KPL-065M.
- Power cable.
- USB cable.
- Card rejection bin.
- Installation, documentation and software CD-ROM.
- Starter cleaning kit.
- Quick installation guide.
- Warranty notice.



If any of these components is missing, please contact MagTek Support Services. Use only the power supply unit supplied with your MagTek device. SWITCHBOX Type F10723-A or CWT Type KPL-065M. Use only the USB cable supplied with your MagTek device.



The MagTek device must be placed in a dry location, protected from dust and drafts but well-ventilated. Keep your device on a flat, sturdy surface able to bear its weight.

1-2 Description of the device and its functions













- J Thermal print head
- K Card cleaning roller
- L Card thickness adjustment gauge

- M Location for double-sided printing activation key
- N Dust Filter
- 0 Side panel opening mechanism
- P Serial number label



Access to the side panels of the device and the option module fitting/removal areas is restricted to your retailer/installer or to experienced users. The device should always be disconnected from the power supply (unplugged) before carrying out any work on it.

Printing

2-1 Installing the print driver

New advanced functions automate device configuration after the print driver has been installed.

To install a print driver, insert the CD into your computer and select the print driver menu. A program will guide you through the entire installation process.



Do not connect your USB cable to your computer until prompted to do so by the installation program. For the connection procedure, see the section on Connecting the Device.



Follow the installation procedure scrupulously. All versions of Windows and Macintosh require the user to have administrator rights to install the driver.

The setup consists of:

- 1. Install the EC500p print drver
- 2. Connect/Configure the ExpressCard 500p printer
- 3. Install the ExpressCard 500p fonts
- 4. Install the QwickCards.com Device Controller
- 5. Import the EC500p/IS380 Client Certificates
- 6. Add EC500p/IS380 CPDs to QwickCards.com
- 7. Start the EC500p/IS380 Device Controllers

NOTE: Do NOT connect the device to a computer before installing print driver.



2-1 Installing the Print Driver (continued)

Follow the installation procedure scrupulously. All versions of Windows and Macintosh require the user to have administrator rights to install the driver.



Setup Language 🛛 💌	Setup - MagTek Printer Suite	III Setup - MagTek Printer Suite	E Setup - MagTek Printer Suite
Select the language to use during the installation: English OK Cancel	Suite Setup Wizard The of real Proof and the value vector 6.17.1.638 on terrorment to the value of or the applications before amounts Coll least to antitrue, or Cancel to exit Setue. In the value of the value	Peace race the Solving apportant information testers continuing. Peace race the Solving apportant information testers continuing. Peace race the Solving apportant information testers of the apportant test solving approximation testers and the apportant information testers and the apportant information testers and test solving and testers apported to the apportant testers and testers apported to the apportant information testers and	Rease reads the following reportant information before continuing. When you are ready to continue with Selay, adds hered. Rease and a such the 108 cades is a disconnected before proceeding to the next Rease. Colds on North To launch the readalities process. (glob light) Canel
anaguage	Press NEXT to continue installation.	Select the radio button to accept warranty agreement terms. Press NEXT to continue installation.	Ensure the printer is NOT connected during installation. If it is connected before advancing. Press NEXT to continue installation



Accept the default installation location. Press NEXT to continue installation.

ielect the components you want to in istall. Click Next when you are ready	stall; clear the components you do not wan' to continue.	t to
Standard installation (recommended)] -
Printer Drivers Tools Print.Conter Print.Conter Print.Conter Print.er Manager		

Accept the default standard installation. Select NEXT to continue.

Select S Where	tart Menu Folder should Setup place the program's shortcuts?
	Setup will create the program's shortcuts in the following Start Menu folder.
To cor	tinue, click Next. If you would like to select a different folder, click Browse.
MagTi	ek Card Printer Browse
	eate a folder in the Startup menu for all users.
🗸 Cre	

Select Start Menu Folder. Accept default. Select NEXT to continue.



Select default settings. Select NEXT to continue.



2-1 Installing the Print Driver (continued)

Destination location: C: \Program Files\MagTek Card Pr Setup type: Standard installation (recommend	inter ded) E
Selected components: Printer Drivers Tools Print Center Printer Manager	
Start Menu folder:	
	< Back Instal Car
At this point, the	e program is rea

Setup - MagTek Printer Suite

Ready to Install



During installation, a progress bar is shown. This may take a few minutes, so be patient. When it completes, it will advance to the next screen.

ormation Please read the following important inform	nation before continuing.
If you want to use a USB printer conne	ction, connect it to the USB cable now.
To complete the installation, follow the in Hardware wizard, then click on Next'.	instructions of the Windows New
To install the printer in Ethernet, check i	one of the boxes below.
To complete the installation, click on 'Ne Network Installer Wizard.	xt' and follow the instructions of the
Network and or Wi-B installation	

After the print drver has competed installation, this screen is shown. Don't check the Ethernet settings (DHCP) check box, Press the Next button.



After the print drver has competed installation, this completion screen is shown. Press the Finish button.

E Setup - MagTek Printer Suite Completing the MagTek Printer Suite Setup Wizard Setup has finished installing MagTek Printer Suite on your Start MagTek Print Center < Back Einish

Press the Finish button.



Assemble the printer (cables, ribbon, cards, ...) and ready it for connection to an available USB connector on the PC. The print drver will be located and associated with the printer; the printer will show up as an available printer on the PC.



After the printer is connected to an available USB port, the system will locate the print drver. After it is located, it will indicate that the device is ready to use.

2-2 Managing the print settings





Bring up the Printers and Faxes control panel. Right-click on the EC500p/Evolis printer and select Printer Properties from the menu.

ieneral St	ang i kans	Advanced	Color Manag	snert Secu	nty Device Settin
· Always	available				
O Availab	le from	12:00 AM	-	To 12	00 AM
Priority	1	1.0			
	_	101			
Delving					
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© Spool p © Spool p © Spool p © State © Patet gi © Hold m © Patet sp © Keep pi	int document t printing of t printing in methy to the ismatched of coled document inted document	EC300p into a prog ter last page imediately printer locuments ments first nents	am finishes p	einting faste	Neg Driver
© Spool p © Spool p © Stat @ Patet gb © Hold m © Pytet sp © Eyroble	ent document t printing af t printing in methy to the ismatched of coled document inted document advanced printing	EC300p into so prog ter last page innediately printer locuments inters first nents inting featur	um finishes p is spooled	enting faste	r

Highlight the Advanced tab and select the Print Directly to the Printer radio button. Press Printing Defaults button to bring up the options selection screen.

Options	
With Evolis UniDriver Settings	
Crientation: Landscape -	
Fotate by 180" (front side): Off	
 Rotate by 180* (back side) <u>QM</u> 	
Input Tray: Feeder	
Output Tray: Output Hopper	
Reject Box Default	
Card Size: CR80	
Haftoning (front side): Threshold	
Haltoning (back side): <u>Threshold</u>	
Ribbon Type: <u>YMCKO</u>	
Color Constract (front side): 10	
Color Constrast (back side) 12	
Color Brightness (front side): 10	
Color Brightness (back side): 10	
Monochrome Resin Adjustment (front side): 10	
Monochrome Resin Adjustment (back side): 22	
Monochrome Resin Management (front side): All black de	da l
Monochrome Resin Management (back side): All black da	ds
Varnish Option (front side): Full Varnish	

Set Options. Click APPLY.



Set Options. Click OK.

eneral	Sharing	Ports	Advanced	Color Manageme	nt Security	Device Settings
	[MagTe	k EC500p			
Locatio	on:					
<u>C</u> omm	ient:					
M <u>o</u> del: Featu Colo	ires or: Yes	MagTel	EC500p	Paper avail	able:	
Dou	ble-sided	d: Yes		CR80		*
Stap	le: No			CR80 (ISO	7810)	
Spee	ed: Unkn	own				
Max	imum re	solutior	n: 300 dpi			Ŧ
			Pr	eferences	Print	<u>T</u> est Page

Change the default settings to the values shown at the left. Note: Depending on the type of ribbon being used, there may be different selections required than are shown here. Contact Support to assist you in the correct settings. Press OK to accept the settings.

Highlight the General tab and select the Print Test Page button to print a test page to the EC500p/Evolis printer to confirm communication and printer quality.



Close the test page dialog screen and press OK on the printer properties page. This concludes the printer setup step.



2-3 Managing the printer

- Select the desired device.
- Right-click the name of the device, select Properties to access the settings or double (left) click the name of the device.





Pay attention to the settings defined under the print driver Properties and do not hesitate to contact MagTek Support Services for any advice and assistance needed before making any changes.

2-4 Installing the Fonts

In order for the ExpressCard 500p to render the correct fonts for jobs downloaded from QwickCards.com, a number of new fonts must be loaded on the host PC.

The fonts can be located on the CD in the folder: Disk1\Resources\ExpressCard 500p Fonts

Highlight all of the .TTF files in Windows Explorer, right-click and select Install from the menu.

Note: If using Windows XP, highlight all of the .TTF files in Windows Explorer and copy to fonts folder which performs the "install":

C:\Windows\Fonts

If a prompt displays indicating that the font is already installed, select to install the newer version from the CD.



	Installing font 10 of 10
	90%
	Installing Rear Indent (TrueType)
	100%
Window	rs Fonts Folder
N.	The Wingdings 3 (TrueType) font is already installe

Connecting the Device

3-1 Installation

3.1.1 Connecting the Device

Connection to the power supply



The device must be connected to a properly protected and grounded socket outlet. FI: Laite on liitettävä suojamaadoitus koskettimilla varustettuun pistorasiaan. NO: Apparatet må tilkoples jordet stikkontakt. SE: Apparaten skall anslutas till jordat uttag.

- 1. Connect the power cable to the power supply unit, then plug the power supply unit connector into the device.
- 2. Plug the end of the power cable into a grounded power socket.
- 3. The device is powered on: the control panel lights up showing the device is working properly. If the control panel does not light, then either installation has not been carried out correctly or the device is not working properly. Check the installation.



Before attempting any maintenance, ensure that the power cable is always unplugged. For your personal safety, ensure that the cable and power supply unit remain easy to access, especially in the event of an emergency.



To save energy, the device will automatically switch itself to standby mode after 10 minutes of inactivity. The device switches to hibernation mode after 30 minutes in standby mode.

The standby times can be configured in the MagTek Print Driver. In standard standby mode, sending a print request restarts the device and quickly pressing on the button for 1 second exits the device from hibernation mode.

Connecting the USB cable

Under no circumstances should you connect the USB data cable before installation of the device driver is complete.

Refer to the section on device driver installation for further details, and follow the instructions carefully.

3.1.2 Ribbons

Original High Trust[®] ribbons optimize your device's operation and avoid causing damage to it. The use of ribbons from other suppliers is liable to damage your device and voids the manufacturer's warranty for the device.

For optimum print quality, MagTek recommends fully cleaning the device every time the ribbon is changed. See the Servicing and Maintenance section of this manual.

Installing the ribbon



The device automatically recognizes the ribbon inserted.

- 1. Open the access door.
- 2. Insert the ribbon as shown.
- 3. Close the access door and press until you feel a click.



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3.1.3 Card



For optimum quality, the cards used must be ISO 7810 certified. Use only the card types recommended by MagTek. Do not touch the printable surface of the cards in order to preserve print quality. Do not use cards that have been damaged, folded, embossed or dropped on the floor. Keep your cards protected from dust.

Loading the cards

- 1. Open the card feeder.
- 2. Insert the cards, a maximum of 100 cards of thickness 0.76 mm. Ensure the cards are positioned as illustrated in the diagram.
- 3. Close the feeder.



Removing printed cards

After the print cycle is complete, cards are delivered into the card output hopper below the card feeder. This card output hopper is designed to collect the printed and/or encoded cards. The device is equipped with an card output hopper with a maximum capacity of 100 x 0.76 mm cards.







Adjusting card thickness

The device is equipped with a manual card thickness adjustment mechanism which can be reached through the card feeder when open. The device accepts cards between 0.25 mm and 1.25 mm thick (10 to 50 mil). The factory setting is 0.76 mm.

To adjust card thickness:

- 1. Open the card feeder on the device.
- 2. Adjust the thickness of the cards used by moving the gauge from right to left to the desired card thickness.
- 3. Close the feeder.



Managing the card rejection bin

The device is fitted with a removable card rejection bin which is positioned behind it.

The card rejection bin can hold 30 cards.

To empty it, just remove the cards in it.

MagTek recommends that you empty this bin regularly and securely dispose of the rejected cards.





4-1 QwickCards.com Device Controller

4.1.1 installing the Device Controller

The current IS380 Device Controller has been modified to support both the IS380 and EC500p devices; it has been renamed QwickCards.com Device Controller. Before installing the QwickCards.com Device Controller, ensure you have completed the following:

- 1. If you have the IS380 Device Controller installed, uninstall it before running the QwickCards.com Device Controller setup program.
- 2. Request an EC500p Client Certificate from Support. This is the same procedure you followed for the IS380. You have to have a Client Certificate .pfx file matching your EC500p.
- 3. If you do not already have an IS380 Client Certificate .pfx file, request an IS380 Client Certificate from MagTek Support Services and have it available during the QwickCards.com Device Controller setup.

Locate the QwickCards.com Device Controller setup software and execute it.

It is located on the CD in: Disk1SetUp.exe





4.1.1 Installing the Device Controller (continued)



👸 MagTek QwickCards Device Controller Setup	×
The following components will be installed on your machine:	
Visual C++ Runtime Libraries (x86)	
Do you wish to install these components?	
If you choose Cancel, setup will exit.	
Install Cancel	

The EC500p printer library requires the Microsoft Visual C++ 2008 Redistributable library. You may be prompted for this library if it is not already installed on the host PC. Press INSTALL to download and install the Visual C++ Runtime Libraries.

Select Installation Folder		
he installer will install MagTelk QwickCards Device Cor	troller to the following	folder.
o install in this folder, click "Next". To install to a differe	nt folder, enter it belo	e or click "Browse".
Eolder		
C:\Program Files\MagTek\QC Device Controller\		Baperpa
C:\Program Files\MagTek\QC Device Controller\		Biorepa Disk Cost
C:VProgram Files/WagTek/QC Device Controller\ Install MagTek QwickCards Device Controller for your	self, or for anyone wh	Disk Cost
C: Program Files MagTelk/QC Device Controller Install MagTelk Qwick/Cercle Device Controller for your © Everyone	self, or for enyone wh	Browne Disk Cost

This screen is used to indicate the location where the QC Device Controller is to be installed. Leave the defaults as is; press the NEXT button to continue.

Installation Complete			
MagTek QwickCard: Device Controller ha	: been successfully instal	led.	
Click "Close" to exit.			
	more welfing all the shake a tig block	NET Ersmannel	

After the QwickCards.com Device Controller has competed installation, this completion screen is shown. Press the CLOSE button.

õ	Installing Visual C++ Runtime Libraries (x86)	

While the Microsoft Visual C++ 2008 Redistributable library is being installed, the progress screen shown at the left is displayed until it has been installed.

Welcome to the M Controller Setup V	agTek QwickCards Device Azard	
The installer will guide you thron Controller on your computer.	igh the steps required to install MagTek Qr	ickCards Device
WARNING: This computer pro	men is protected by considial law and inter	vational Invations

This screen indicates the start of the QwickCards. com Device Controller installation process. Press the NEXT button to continue.

Confirm Installation		
The installer is ready to install MagTo	ek QwickCards Device Cor	italier on your computer.
Click "Next" to start the installation.		

The installer has all of the information it needs. Press the NEXT button to continue.

Installing MagTek Qv Controller	vickCards Device	
MagTek, Qwick:Cards Device Cont	oller is being installed.	
Please wait		

While the QwickCards.com Device Controller is being installed, the progress screen shown at the left is displayed until it has been installed.

4.1.2 Configuring the Device Controller

At this time the QwickCards.com Device Controller has been installed on the PC. There are 2 shortcuts added to the desktop:

- IS380 Device Controller
- EC500p Device Controller

Before you can run either Device Controller, you must configure the Client Certificate(s) for each of the devices. You need to have the "serialized" .pfx certificate file for each device before you can use them. In addition, you need to install your IS380 / EC500p device on QwickCards.com before you send jobs to them.

Note: The QC Device Controller must be started from the desktop icons. Because it needs to be run as Administrator, the shortcut needs to be modified so it starts the QC Device Controller as administrator. Right-click on the desktop icon, and check "Run this program as an administrator" on the Compatibility tab, then press OK button.



4-2 EC500p Device Controller

4.2.1 Installing the Device Controller

Locate the EC500p Client Certificate associated with the serial number of the EC500p. Copy it into the folder where the QC Device Controller was installed so it is ready to be used by the *CertificateUtility* program.

Run the CertificateUtility program and select the .pfx file and password. Ensure it was opened successfully.

When the EC500 Device Controller shortcut is used to start the QC Device Controller, it should detect the EC500p Device, get its Serial Number and compare it to the EC500p Client Certificate that was previously set up with the *CertificateUtility* program, and establish a secure SSL connection to the QwickCards.com Job Server.

The QC Device Controller.exe.Config file has a number of EC500p related parameters which might need to be changed:

<add key="JobInterval" value="10" /> <add key="EvolisName" value="MagTek EC500p" /> <add key="Path" value="C:\MagTek\QC Device Controller\" /> --How often to check for jobs --Name of the EC500p printer

--Where temp files are placed





4.2.2 Starting the Device Controller

After the CPDs have been added and activated on QwickCards.com, the individual Device Controllers may be started.

The EC500p Device Controller continually polls the QwickCards.com Jobs Server for jobs queued to it. The IS380 Device Controller waits for a card to be inserted and then queries the QwickCards.com Job Server to determine whether there is a job queued matching the card that was read in.

After the Device Controller(s) have been started, users can send Issue Card and RePIN Card transactions to the devices.



4.2.3 User Interface for the Device Controller

The EC500p User Interface is similar to the IS380 User Interface (which is documented in the IS380 Device Controller User Guide).

The following screenshots describe the various states presented by the program.



The following components will be install	ed on your machine:
Asual C++ Runtime Libraries (x8	J6)
Do you wish to install these com	ponents?
vou choose Cancel, setup will exit.	

1. When the EC500p Device Controller begins, it gets the Serial Number from the printer and compares it to the EC500p Client Certificate and establishes a secure SSL connection to the QwickCards.com Job Server. It will periodically poll the OwickCards.com Job Server to see if there is a job queued for this EC500p.

1	Installing Visual C++ Runtim	e Libraries (x86)		

2. If the Job Server indicates there is a job pending 3. After the job has been received from the Job job from the Job Server.

MagTek QwickCards Device Controller	
Welcome to the MagTek QwickCards Device Controller Setup Wizard	
The installer will guide you through the steps required to install MegTek Divisi Controller on your computer.	Cards Device
WARNED. This computer pages is protected by copyright law and internal biocoboot of the second secon	onal treaties. y result in severe civil ider the law.
Cancel Kack	Next>

for this EC500p, the Device Controller retrieves the Server (including the images configured to print on the card), the Device Controller begins processing the job locally and directing it to the attached EC500p device.

Select Installation Folder	
The installer will install MagTek QwickCards Device Controller to	the following folder.
To install in this folder, click "Next". To install to a different folde	r, enter it below or click. "Browce
Folder	
C:\Program Files\WagTek\QC Device Controller\	Baberos
	Disk Cost
Install MagTek QwickCards Device Controller for yourself, or	for anyone who uses this comput
Install Mag Tek QwickCards Device Controller for yourself, or f	or enyone who uses this compu

4. After the job has been completely sent to the EC500p device, the Message display reflects that the job was completed successfully which indicates that the Device Controller has reported back to the Job Server that the card was successfully created. It then returns to the System Idle message as shown in point #1.

Confirm Installation	
he installer is ready to install MagTek QreickCards Device	Controller on your computer.
lick "Next" to start the installation.	
Cancel	Back Next>

5. Before an EC500p device can be used on the system, it must added to the system and activated. If this error is shown when the EC500p Device Controller is started, it indicates that it has not been added/activated. When that activity has been completed, restart the EC500p Device Controller program.



6. If the EC500p Device Controller loses communication with the printer, the status LED turns red and the Message indicates the possibility that the printer is unplugged or is not powered on.



7. If the EC500p Device Controller detects that the hopper is empty, the status LED turns red and the Message indicates an error reflecting the fact that the card hopper is empty.



4.2.4 Troubleshooting for the Device Controller

When the EC500 Device Controller enters into an error state (red LED) while processing a job, it reports back to the QwickCards.com Job Server that the job was not processed successfully (the job will be sent to the Exception Queue) and it will not poll the QwickCards.com Job Server for jobs. The cause of the printer error (being off-line, out of cards, ribbon problem, ...) must be corrected before new jobs are requested.

After correcting the error condition, press the Restart button to have the controller re-establish communication with the printer and begin polling for jobs. Re-submit the job from the QwickCard Job Server exception queue to the pending job queue and the printer will retrieve the next job from the QwickCards.com Job Server.



4-3 Double-sided Printing

If your device prints on only one side of the card and you want to print on both sides, you can obtain a double-sided printing upgrade by contacting MagTek Support Services. The kit comprises an activation key which must be inserted into the device. This operation is quick and easy to do.

Follow the procedure below:

- 1. Turn on your device. It must not be turned off or on standby.
- 2. Open the device access door.
- 3. Remove the device ribbon.
- 4. Insert the key as shown in the diagram.







- 1. Close the access door again. The 3 LEDs on the control panel start flashing one after the other for between 5 and 10 seconds. Activation has completed successfully when the 3 LEDs remain lit for several seconds then turn off.
- 2. Open the access door (1) and remove the activation key (2).
- 3. Refit the ribbon.

4. Close the top access door.





5-1 Routine device cleaning

5.1.1 Routine Device Cleaning Notes



The print head warranty is directly linked to routine cleaning of your device. If you do not carry out this cleaning at the required times, the print head warranty will cease to be valid.



Recommended cleaning cycle: whenever the ribbon is changed Mandatory cleaning cycle: when the cleaning warning is triggered Servicing accessory: adhesive cleaning card.



Your device is fitted with a cleaning warning system which is triggered after a certain number of cards have been inserted.

You should proceed with the routine cleaning of your device as soon as the warning is triggered.

If you continue to run the device despite the warning and if the warning light remains lit, the print head warranty will be automatically voided owing to a failure to comply with your contractual maintenance obligations.

Device	Cleaning required after: (warning light flashing)	Number of cards remaining before warranty voided (warning light steady)	Warranty invalid after: (warning light steady)
ExpressCard 500p	1000 cards	200 cards	1200 cards

5.1.2 Routine Device Cleaning Details

Follow the procedure below to ensure you have carried out regular cleaning properly:

Repeatedly running the adhesive card through the device cleans the cleaning roller in order to maintain print quality and increases the service life of the print head.

2

- Open the device access door.
- Remove the ribbon as shown on the diagram.
- Close the access door and check it has clicked shut.
- Open the feeder of the device.

3

 $oldsymbol{
abla}$ Using the lever, set the card thickness to the MAX position.





5

Δ



- 1. Remove any cards present in the feeder.
- 2. Double click the cleaning button on the control panel before inserting the cleaning card.
- 3. Remove the film from the adhesive card 3 and insert the cleaning card into the feeder as shown, adhesive side up 4. Cleaning starts.
- 4. The used cleaning card is ejected automatically into the card output hopper.





Routine cleaning may also be carried out from the MagTek Print Driver by clicking on "Start cleaning".

Before using your device, remember to reset the gauge to the desired card thickness.

5.1.3 Servicing the Print Head



Recommended cleaning cycle: whenever the ribbon is changed. Servicing accessory: special cotton bud impregnated with isopropyl alcohol.

However, to maintain the original print quality and to absorb surplus ink on the print head, we recommend that you regularly clean the print head (whenever the ribbon is changed and during the routine cleaning) using the cotton buds supplied by MagTek. You must also protect the print head and its components from any discharge of static electricity.



Unplug the device from its power supply before cleaning the print head.

Follow the cleaning cycles scrupulously.

Avoid any contact between the print head and any metal or sharp objects.

Avoid touching the print head directly with your fingers, as this could affect print quality or permanently damage the print head.



Follow the procedure below:

- 1. Take an MagTek cotton bud and press the middle of the tube until the end of the cotton bud is impregnated with alcohol.
- 2. Unplug the power supply cable, open the access door then find the print head.
- 3. Gently rub the cotton bud from left to right along the print head for a few seconds.
- 4. Close the access door. Reconnect the device.



5. Wait for 2 minutes after cleaning before using your device.

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5-2 Advanced Cleaning

For a more in-depth clean, we recommend carrying out an advanced clean every five routine cleaning cycles.

MagTek provides a MagTek High Trust[®] maintenance kit consisting of 2 adhesive cards, 2 impregnated "T" shaped cards, a cleaning pen and a box of 60 wipes. The "T" shaped card is used to clean the card feed rollers and the magnetic encoder head. To ensure advanced cleaning is carried out properly, the procedure given below must be followed.

5.2.1 Device Cleaning



Recommended cleaning cycle: every 5 routine cleaning cycles. Servicing accessory: impregnated "T" shaped card and adhesive card

Follow the procedure below:

- 1. Open the device access door.
- 2. Remove the ribbon as shown on the diagram.
- 3. Close the access door and check it has clicked shut.
- 4. Open the card feeder on the device.



- 5. Using the lever, set the card thickness to the MAX position.
- 6. Remove any cards present in the feeder.
- 7. Double click the cleaning button on the control panel before inserting the cleaning card.
- 8. Take the "T" shaped cleaning card and insert it in the feeder as shown. Cleaning starts.











EPC

- 9. Remove the "T" shaped card, then remove the film from the adhesive cleaning card and insert the cleaning card into the feeder as shown, adhesive side up. Cleaning starts.
- 10 .The used adhesive card is ejected automatically into the card output hopper.



Routine cleaning may also be carried out from the Print Driver by clicking on "Start cleaning".

Warning, the T shaped card must be used immediately after the package is opened.

11. Wait for 2 minutes after cleaning before using your device. Before using your device, remember to reset the gauge to the desired card thickness.

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5.2.2 Servicing the Print Head



Recommended cleaning cycle: every 5 routine cleaning cycles.

Servicing accessory: cleaning pen



Unplug the device from its power supply before cleaning the print head. Follow the cleaning cycles scrupulously. Avoid any contact between the print head and any metal or sharp objects.

Avoid touching the print head directly with your fingers, as this could affect print quality or permanently damage the print head.

The cleaning pen can be used up to 8 times for cleaning the print head.

Follow the procedure below:

- 1. Remove the access door from the cleaning pen.
- 2. Unplug the power supply cable, open the access door then find the print head.
- 3. Gently rub the pen from left to right along the print head for a few seconds.
- 4. Close the access door. Reconnect the device.





5. Wait for 2 minutes after cleaning before using your device.

5.2.3 Servicing the Dust Filter

The dust filter is located above the print head fan. This filter can become fouled up over time and it is recommended to clean it once a year or every 10,000 cards depending on your working environment.

- 1. Open the device access door. Locate the dust filter.
- 2. Remove the filter by pulling it upwards and slide it out to release it completely.
- 3. After the filter is removed from its slot, obtain a cleaning wipe supplied by MagTek.
- 4. Clean the filter by rubbing the wipe on either side of it.
- 5. Re-install the dust filter by inserting it in its slot (notch towards you) and lower it until you feel a click indicating it is correctly positioned.
- 6. Close the access door.





Help

This section gives a number of suggestions for pinpointing problems that may arise when using your device. If you do not manage to solve your problem, this section also explains how to contact MagTek Support Services.

6-1 Warnings and Troubleshooting

Although the MagTek device was designed to work independently, keeping user involvement to a minimum, it may nonetheless prove useful to gain some familiarity with the main warnings.

See section 1 - Description of the device and its functions for further details about the control panel.











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 PROCESSING

 • The device is receiving data.



RIBBON

- No ribbon in the device.
- End of ribbon.
- The ribbon is not correctly fitted.
- The ribbon is torn.
- The ribbon is not recognized.

Check the condition of the ribbon in the device. If you have a print job in progress, this restarts with a new card.

CARDS

• No cards in the card feeder.

Put cards back into the feeder - the process starts again.

• Card loading error.

Check cards have been loaded. For any other problem contact MagTek.







Device Access Door Open

 The device access door is open.

Close the access door again. The device starts up.

MECHANICAL ERROR

- Card jammed in the device.
- Mechanical component fault.

Open the access door and hold down the push button in order to eject the jammed card. For more details, refer to section 4-3b. If the problem persists, contact MagTek Support Services for assistance.

ROUTINE CLEANING

(after 1,000 cards have been inserted)

- The device must be cleaned.
- See section 3 Maintenance

ADVANCED CLEANING

- The device requires advanced cleaning.
- See section 3 Maintenance



CLEANING

(after 1,200 cards have been inserted)

• The device must be cleaned to avoid the risk of the warranty being voided.

See section 3 - Maintenance







WAITING FOR A CARD TO BE INSERTED OR REMOVED

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• The device is waiting for a card to be inserted or removed.

Insert a card or remove the card from the manual feeder (see section 1 -Getting started)







6-2 Troubleshooting Help

In this section, you will find all the information you need to carry out a few simple checks that you may be asked to run by MagTek Support Services to help you as effectively as possible.

6.2.1 Printing a Technical Test Card

The technical test card must be printed when you receive your device to ensure your device is operating correctly. This card shows various items of technical information concerning the device (serial number, firmware, cleaning operations, print head, etc.). You may be asked for these by Support Services.

- Wait for any current print jobs to finish.
- Check that there is a ribbon and card stock in the device.
- Press the pushbutton for four to five seconds until it turns off.
- Press and hold down the pushbutton again.
- The power button light comes on.
- Release the pushbutton after the light flashes.
- The test card is printed (in color if a color ribbon is fitted in the device, or monochrome if the ribbon is monochrome, and on both sides if the double-sided printing function has been enabled).
- The printed card is ejected into the card output hopper.



Printing the technical test card can also be launched from the MagTek Print Driver.

6.2.2 Printing a Graphic Test Card

The graphic test card is used to check the print quality in color or monochrome, the offsets and whether the ribbon is synchronized correctly.

To print the graphic test card, check first of all that a ribbon and a card are present in the device.

Go to MagTek Print Driver, select System information and click on the Test cards tab. Then click the Graphic test card button. The card is printed and the printed card is ejected into the card output hopper.



Printing the graphic test card can only be launched from the MagTek Print Driver.

6.2.3 Identifying Installed Software Versions

You can identify directly the system versions installed (print driver, set, etc.).

• In the MagTek Print Driver, double click the name of the device to display its Properties.



6-3 Troubleshooting

Do not attempt to use tools or other items to repair your device in the event of problems, in case major damage is caused.

6.3.1 Printing Problems

Nothing prints

- Check the print driver
 - Check that there is a print driver for your device in the Windows configuration.
- Check that the device is selected as the default device.
- Check the device's power supply
 - Check that the power cable is correctly connected to the device and to a working electrical socket.
 - Check that the device is on and that the pushbutton is lit.
 - Make sure you are using the power supply unit supplied with the device.
- Check the USB cable
- Check that the USB cable is connecting the device to your computer.
- Check the ribbon
- Check that the ribbon is fitted correctly and that the access door is closed.
- Check the cards
- Check that there are cards in the card feeder.
- Check that no cards are jammed in the device.
- Print a test card
 - See elsewhere in this section for the procedure to be followed
- Blank card ejected
- Check the ribbon
- Check that the ribbon is not finished or damaged. Replace it or re-install it if necessary.
- The print head may be damaged
- Print a test card.
- If the test card does not print, contact MagTek Support Services for technical support or visit the website at www.MagTek.com.





Poor print quality



Small blemishes on the card

- The card surface may be dirty.
- Check that your cards are perfectly clean.
- Use new cards.
- Cleaning roller or print head clogged.
- Run a cleaning cycle.



Horizontal white lines

- The ribbon is not correctly fitted.
- Check that there are no wrinkles on the ribbon surface.
- Print head dirty or damaged.
- Clean or replace the print head.



Blurred image

- The ribbon is not correctly fitted.
- Check that the ribbon is correctly positioned in the device.
- Poor ribbon synchronization.
- Open and close the device access door to synchronize the ribbon.
- Dirty device or cleaning roller.
- Clean the device.
- Use of incompatible cards.
- Check that the cards used match the specifications.



We recommend that you obtain your cards from MagTek. Use of cards obtained elsewhere is liable to adversely affect print quality and/or damage the print head.

Partial or incorrect printing

Check the print settings

- Check that no area of the card design to be printed is outside the print margins.
- Check the document orientation (portrait or landscape) in the MagTek Print Driver configuration.

Check the interface cable

- If irregular characters are printed, check that you are in fact using the USB cable supplied with your device.
- Check the connection between the computer and the device.
- Try using another cable of the same type.

Check that the device is clean

- Clean the device, especially the cleaning roller.
- See the maintenance section.

Check that the cards are clean

• Store your cards protected from dust.

Check the ribbon

- Check that the ribbon is fitted correctly.
- Check that the ribbon spools freely.

Check the print head

- Should horizontal straight lines appear on printed cards, it is likely that the print head is dirty or damaged.
- · See the section on maintenance and troubleshooting.

If the problems persist, contact MagTek Support Services or visit the website at www.MagTek.com.

6.3.2 Freeing Jammed Cards

Control panel displays:

Mechanical Error

• Card jammed in the device. Print jobs are interrupted.



Do not turn off your device as this cancels pending print jobs in the device's memory.

Remove the card as follows:

- Open the device access door and remove the ribbon.
- Press the pushbutton to turn the card transport rollers. If the card is still stuck inside the device, slide it manually towards the device output. If there is more than one card, always push the top one first.
- Replace the ribbon, then close the device access door.

To prevent card jams:

- Check that the card thickness gauge is correctly adjusted.
- Check that the thickness of the cards used matches the specifications set out in Appendix A "Technical specifications" in this manual.
- Check that the cards are flat. Keep them in a horizontal position.
- Check that the cards are not stuck together. Shuffle the cards before loading them.

6.3.3 Replacing the Print Head

The print head is a sensitive component of your equipment. It determines the print quality, and regular servicing along with an immediate environment free from dust or other particles ensure a lengthy useful life. Nonetheless, the print head may sometimes need to be replaced. The EC500ps unique design enables users to undertake such replacement with no tools needed, simply by following the instructions very carefully.

Before doing anything else, please contact MagTek Support Services in order to check the advisability of replacing the print head. MagTek will supply a new print head if need be.



To exchange the print head, please proceed as follows:

Before changing the print head, please unplug the power cable.

Step 1 - Removing the defective print head

- 1. Open the device access door.
- 2. Locate the print head.
- 3. Press on the plastic part behind the head (pressure plate) and pull on the head with the other hand as shown in the diagram in order to free the lugs from the holding fork, then remove the lugs from their slots.
- 4. Tilt the head carefully downwards and disconnect the connector linked to the cable without using force on the mechanism.





Step 2 - Installing the new print head

- 1. Note the code shown on the white label stuck on the print head. You will be asked for this code in Step 3.
- 2. Take the new head and insert it vertically (white connector upwards) raising it in the two guides so as to trap the lugs of the fork in their slots. Then lower it by pressing on the two forks, a click will be heard.
- 3. Connect the cable into its socket, making sure it is the right way round. Do not use any force, as this part is relatively fragile. Press down on each side of the connector to ensure a good connection is made.
- 4. The head is back in position.
- 5. Close the access door. The print head is now fitted.



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Step 3 - Configuring the new print head

- 1. Power up the device and check that it is properly connected to a computer on which the device's MagTek Print Driver is installed.
- 2. In Maintenance of MagTek Print Driver, click on the Change print head tab.
- 3. Enter the PKN number of the print head kit in Enter PKN no., the number you noted down in step 2. Then click Confirm.

If the print head kit number is not entered correctly, device malfunctions may occur and the warranty may be voided.

Step 4 - Cleaning the device

On your device's control panel, the "CLEANING" light is lit:

Cleaning is absolutely necessary after changing the print head. No print jobs can be run until the cleaning operation has finished. Refer to section 3 – Maintenance to carry out cleaning.

After cleaning has been carried out, your device is ready to customize your cards.

4. Wait for 2 minutes after cleaning before using your device.

6.3.4 Updating Firmware (Windows)

Updating the firmware is a simple operation but one which, if not properly completed, can result in your device breaking down.

Before any update, please contact MagTek Support Services who will be able to guide you on the advisability or otherwise of carrying out an upgrade. In general, such updates are only required in the event of problem or malfunction that has been clearly identified by MagTek Support Services.

Updates can be downloaded from the website at www.MagTek.com:

- 1. Go to the Support & Drivers menu, then select your device model and click on the Print drivers and Firmware link.
- 2. Then click on the file for the corresponding Firmware.
- 3. Accept the download then save the file in a directory on your hard drive. The firmware is stored compressed as a zip file, which you will need to extract.
- 4. Then double-click on the file in the directory in order to run the firmware installation program.
- 5. When requested by the program, follow the instructions in order to select the device and start the operation. The firmware download is in progress.
- 6. After about thirty seconds, the firmware has transferred to the device and the operation is complete.
- 7. If the device is not showing a 'READY' status, this means that the update has not been carried out correctly or, possibly, that the device is not working properly. Check the connection cables and run a new update.

The update is complete, and your equipment is ready to customize your cards.

Never interrupt the transfer between computer and device during the download phase (powering off the device or computer, unplugging a cable). This would result in a complete inability to restart the device. Should such an incident occur, please contact MagTek Support Services, who will replace your device's processing board.

The update of the firmware can be carried out from the MagTek Print Driver.

6.3.5 Updating the Print Driver

Updating the print driver is a task that is required in order to fix malfunctions or gain the benefit of new options.

Before any update, please contact MagTek Support Services who will be able to guide you on the advisability or otherwise of carrying out an upgrade.

Updates can be downloaded from the website at www.MagTek.com:

- 1. Go to the Support & Drivers menu, then select your device model and click on the Print drivers and Firmware link.
- 2. Then click on the file for the corresponding print driver.
- 3. Accept the download then save the file in a directory on your hard drive. The firmware is stored compressed as a zip file, which you will need to extract.
- 4. Then double-click on the setup.exe file that you have just downloaded in order to run the installation program.

For more details about the procedure, please see the Installing the print driver section.

6-4 Technical support

If you are having difficulties in configuring and using your device, read this manual carefully. If you do not manage to solve your problem, you can obtain further information and help from MagTek Support Services.

6.4.1 MagTek Support

For any unresolved technical problem, contact MagTek Support Services. When calling, please be close to your computer and ready to provide the following information:

- Your device model and serial number
- The configuration and operating system that you are using
- A description of the incident that has occurred
- A description of the steps that you have taken to resolve the problem.

In addition, to enable you to find answers to your questions 24/7, the www.MagTek.com website includes a number of aspects related to day-to-day use of your device.

6.4.2 Finding Information on www.MagTek.com

If you need additional technical help, you will find a great deal of information on using and troubleshooting MagTek devices under the Drivers and Support section on the MagTek website at www.MagTek.com.

This section offers downloads of the latest versions of firmware, print drivers and user manuals, videos about using and maintaining MagTek devices, and an FAQ* section giving answers to the most frequently asked questions.

*FAQ: Frequently Asked Questions

A

Appendix A

A-1 Technical specifications

This section presents your device's technical printing properties.

General technical features

- Single side or double sided print module, edge-to-edge printing
- Color sublimation and monochrome thermal transfer
- 300 dpi print head (11.8 dots/mm)
- 16 million colors
- 16MB RAM

Printing speed

Full card print

- YMCK0 190 cards/hour
- YMCKO-K 140 cards/hour
- Monochrome 600 cards/hour

Maximum speed (under special conditions)

- Color up to 210 cards/hour (single side)
- Monochrome up to 850 cards per hour (single side)

Card management and technical data

- Automatic or manual feeder
- Feeder capacity: 100 cards (0.76 mm 30 mil)
- Card output hopper capacity: 100 cards (0.76 mm 30 mil)
- Card rejection bin: 30 cards (0.76 mm 30 mil)
- Card thickness: 0.25 to 1.25 mm (10 to 50 mil), adjustment using the gauge (0.25 mm/10 mil for monochrome printing only)
- Card types: PVC and composite PVC cards, PET, recycled PET cards, ABS¹ and special clear overlaid cards¹
- Card format: ISO CR80 ISO 7810 (53,98 mm x 85,60 mm)

¹ Under specific conditions

Ribbons

To maximize the quality and lifetime of the printed cards, the service life of your print head and the overall reliability of your device, use High Trust® ribbons.

- Automatic identification and setting •
- Ribbon inserted in a cassette to make handling easier .
- Graphic notification of the ribbon level (almost finished, finished)
- Integrated ribbon saving for monochrome printing
- Ribbons: •
- YMCKO: 300 prints/roll YMCKO-K: 200 prints/roll 400 prints/roll
- 1/2 YMCKO:
- 600 prints/roll KO:
- Monochrome ribbons: 1000 prints/roll¹
- 400 prints/roll Hologram ribbon: ٠

1 Under specific conditions

Ports/connectivity

- USB 1.1 (compatible 3.0) •
- Optional 802.11b/g wireless connection •

Display

- LEDs •
- Graphic device notifications¹:
- Feeder empty ٠
- Cleaning alerts
- Ribbon nearly finished/finished warning
- Etc. ٠

1 Dependant on your version of Windows

Software

- Supplied with MagTek Premium Suite® for Windows:
- Device driver •
- MagTek Print Driver for the administration, management and configuration of the device
- MagTek Device Manager for two-way graphic notification¹
- Compatible with Windows² (from XP SP3) •
- Supplied with cardPresso XXS ٠
- Supplied with Mac OS X device driver (from 10.5) •
- Linux platform on request
- SDK available on request ٠

1 Requires .net 4.0 client profile version

2 For older versions of Windows, you can only use the device via a device driver.

Dimensions and weight

- Dimensions (H x W x L): 247 x 205 x 381 mm
- Weight: 4.02 kg

Acoustics (tested in accordance with ISO 7779)

- Sound pressure in assistant positions _____ (color mode YMCKO)
- In operation: 48 dB (A)
- Standby mode: background noise level

Security

- Place for Kensington® lock
- Data encryption for magnetic encoding

Eco-design and certifications

- Standby mode and reduced power consumption
- Device meets the Energy Related Products Directive, ErP, 2009/125/EC

Contents of the packaging

- Device
- CD-ROM with device driver, user manuals, cardPresso XXS
- Cleaning equipment
- USB cable
- Card rejection bin
- Power supply unit
- Power supply lead (differs according to region)

Options & accessories

- Colors available: Fire red
- Double-sided printing upgrade kit
- Encoding options
- · Can be combined, fitted on site using additional modules
- Magnetic stripe encoder
- Chip contact station
- Smartcard encoder
- Contactless card encoder
- Others on request

Certifications and declaration of conformity

- CE, FCC, IEC, VCCI, CCC, KC
- ErP 2009/125/CE, RoHS
- 13.56 MHz, PLL/ASK/semi-duplex operation

Power supply

- Power supply module: 100-240 Volts AC, 50-60 Hz, 1.7A
- Device: 24 Volts DC, 2.7 A

Environment

- Min/max operating temperature: 15° / 30°C (59° / 86°F)
- Humidity: 20% to 65% without condensation
- Min/max storage temperature: -5° / +70 °C (23° / 158 °F)
- Storage humidity: 20% to 70% without condensation
- Ventilation in operation: open air

Appendix B

B-1 Encoding options

Some models of MagTek devices are equipped with encoding systems which are used to customize magnetic stripes, and contact and contactless smartcards.

B.1.1 - MAGNETIC STRIPE ENCODING

A device fitted with a magnetic encoder works in exactly the same way as a basic card device. The MagTek encoder encodes the magnetic stripes in a single pass then runs a data check.

Although able to be configured as high coercivity (HiCo) or low coercivity (LoCo) by a simple click in MagTek Print Driver, MagTek magnetic encoders come factory set for high coercivity (HiCo).

Location of the magnetic encoder

The magnetic encoder is a module installed either in the factory or on site by a MagTek Authorized Service Provider. The read and write head is located under the path taken by the cards and before the print head. The encoding sequence for a card is always carried out before the printing.

Use only magnetic stripe cards that comply with ISO 7810 and ISO 7811 standards. The magnetic stripe must be molded into the card to work properly. Never use cards with a glued-on magnetic stripe.

Card positioning

Magnetic stripe cards must be placed in the card feeder so that the magnetic stripe is facing downward as shown below:

- 1. Open the device card feeder as shown.
- 2. Insert a maximum of 50 cards of thickness 0.76 mm. Hold the cards as shown in the diagram (magnetic stripe downwards).
- 3. Close the feeder.

Configuring the MagTek Print Driver

When first installing the MagTek Print Driver, the magnetic encoder functions need to be configured. The magnetic encoder functions may be accessed from the MagTek Print Driver Properties by right-clicking the name of the device.

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Magnetic Encoder dialogue box

The Magnetic Encoding dialogue box is opened by clicking Encoding followed by Magnetic. Configure stripes allows you to select the desired format for each stripe. See the table in this Appendix for information regarding ISO 7811 standards.

Coercivity sets the magnetic encoding to high (HiCo) or low (LoCo) coercivity. A magnetic stripe that is encoded with high coercivity is more resistant to external disturbance than a magnetic stripe encoded using low coercivity.

Encoding via an application is used to encode magnetic stripe cards from applications under Windows (such as Word for example). A text field enclosed within "|" and "|" characters (or some other character which the user can define) will be interpreted as an encoding command by print driver.

Selecting Maintenance then Dialog with the magnetic encoder, Magnetic encoding allows one or more magnetic stripes to be directly encoded from this window simply by selecting them and entering the data to be encoded. Click on the Encode stripe(s) button to run the encoding cycle.

Cleaning the magnetic encoder

The magnetic encoder head requires regular maintenance in order to ensure the integrity of the data encoded onto cards. Cleaning of the magnetic encoder is carried out when the device runs an advanced cleaning sequence with impregnated cards (see the "Maintenance" section of this manual for further information).

Repeatedly running the cleaning card through the device cleans the card feed rollers, the cleaning rollers, the print head and the magnetic encoder read-write head.

If, in between two routine device cleaning runs (every 1000 cards inserted), the read-write process fails with more than one card, it is recommended to run an advanced device cleaning sequence manually (please see the "Maintenance" section of this manual for the procedure to follow).

ISO 7811 magnetic encoding standards

Stripe number	Separator	Density	Character set	Number of characters
Stripe 1	^	210 ppp ¹	Alphanumeric (ASCII 32-95) ²	79 ³
Stripe 1	=	75 ppp ¹	Numeric (ASCII 48-62) ²	40 ³
Stripe 1	=	210 ppp ¹	Numeric (ASCII 48-62) ²	107 ³

¹ Dots per inch

² Except for the "?" character

³ Including the Start, Stop and LRC characters These characters are automatically handled by the magnetic encoder

B.1.2 - Contact Smartcard Encoding

A device fitted with a smartcard contact station works in exactly the same way as a basic card device. The MagTek smartcard contact station is used to program chips to ISO 7816-2 standards.

Contact station location

The contact station is a module installed either in the factory or on site by a MagTek Authorized Service Provider. It is located over the path taken by the cards and after the print head. To contact the smartcard, the contact station descends mechanically against the smartcard. The programming sequence for a chip is always carried out before the card is printed.

Use only smartcards compliant with the ISO 7816-2 standard. Never print over the chip.

Card positioning

Smartcards must be placed in the card feeder so that the chip contact is facing upwards as shown below:

- 1. Open the device card feeder as shown.
- 2. Insert a maximum of 50 cards of thickness 0.76 mm (smartcard contact upwards). Ensure the cards are positioned as illustrated in the diagram.
- 3. Close the card feeder.

Contact station interface

Devices fitted only with a smartcard contact station (without integrated encoder) are fitted with a female DB-9 connector which is found on the back of a device. This connector, directly connected to the contact station inside the device, is also connected to an external coupler to program the chip.

DB-9 connector pins	Smartcard contact points
1	C1 (V c.c.)
2	C2 (reset)
3	C3 (clock)
4	C4 (reserved)
5	C5 (ground)
6	C6 (Vpp)
7	C7 (I/O)
8	C8 (reserved)
9	Card present signal

A sequence of commands must be sent via the device's interface to insert a card into the device then position it under the station and establish contact.

The command sequence is as follows:

Sending the SIS sequence:

- A card is moved from the feeder to the contact station, and stops underneath it.
- The contact station is pushed downwards to make contact with the card.
- The device connects the contact station to the DB-9 connector.
- The chip can be programmed via the external coupler.

B.1.3 Contactless Smartcard Encoding

MagTek devices may be equipped with an encoding device for contactless smartcards (RFID). This consists of an encoding module and a built-in antenna.

A module such as this must be installed by a specialist. The MagTek product catalog includes devices equipped with a built-in encoder for contactless chips.

This encoder connects to the PC via a USB interface.

There is a very wide variety of contactless smartcards, and each card has specific technical properties associated with an equally specific type of encoder.

Location of the antenna (or the encoder including an antenna)

By means of a specific command, the card is positioned close to the antenna such that the card lies within its radio range. Reading data from or writing data to the card can then start.

The programming sequence for a chip is always carried out before the card is printed.

Card positioning

There is in theory no restriction on card positioning when programming in contactless mode. However, the miniaturization of components is bringing about the emergence of cards fitted with mini-antennae. If this is the case, please see your card supplier for further information about where such mini-antennae are located within the card, so as to position the card as close as possible to the encoder's antenna. Doing so will ensure optimum encoding of the cards.

Computer connection

If your encoder is supplied with an USB interface, it will either be connected to the device's internal USB Hub, or equipped with a USB cable to connect to your computer directly.

In the first case, your device's USB cable is used to drive firstly the device and secondly the encoder from the computer.

If your encoder is supplied with an RS-232 interface, it needs to be connected to the computer via a serial cable. This cable plugs into the device's female DB-9 socket, and into a COM port on the computer.

DB-9 connector pins	RS-232 signals (serial)
1	Not used
2	RxD
3	TxD
4	Not used
5	GND
6	Not used
7	RTS
8	CTS
9	Not used

A sequence of commands must be sent via the device's interface to insert a card in the device then position it close to the antenna to establish radio communication between the card and the encoder.

The command sequence is as follows:

Sending the SIC sequence:

• A card is moved from the feeder towards the antenna and is positioned nearby.

• The chip is programmed via the computer's serial (or USB) interface connecting the built-in encoder and the computer.